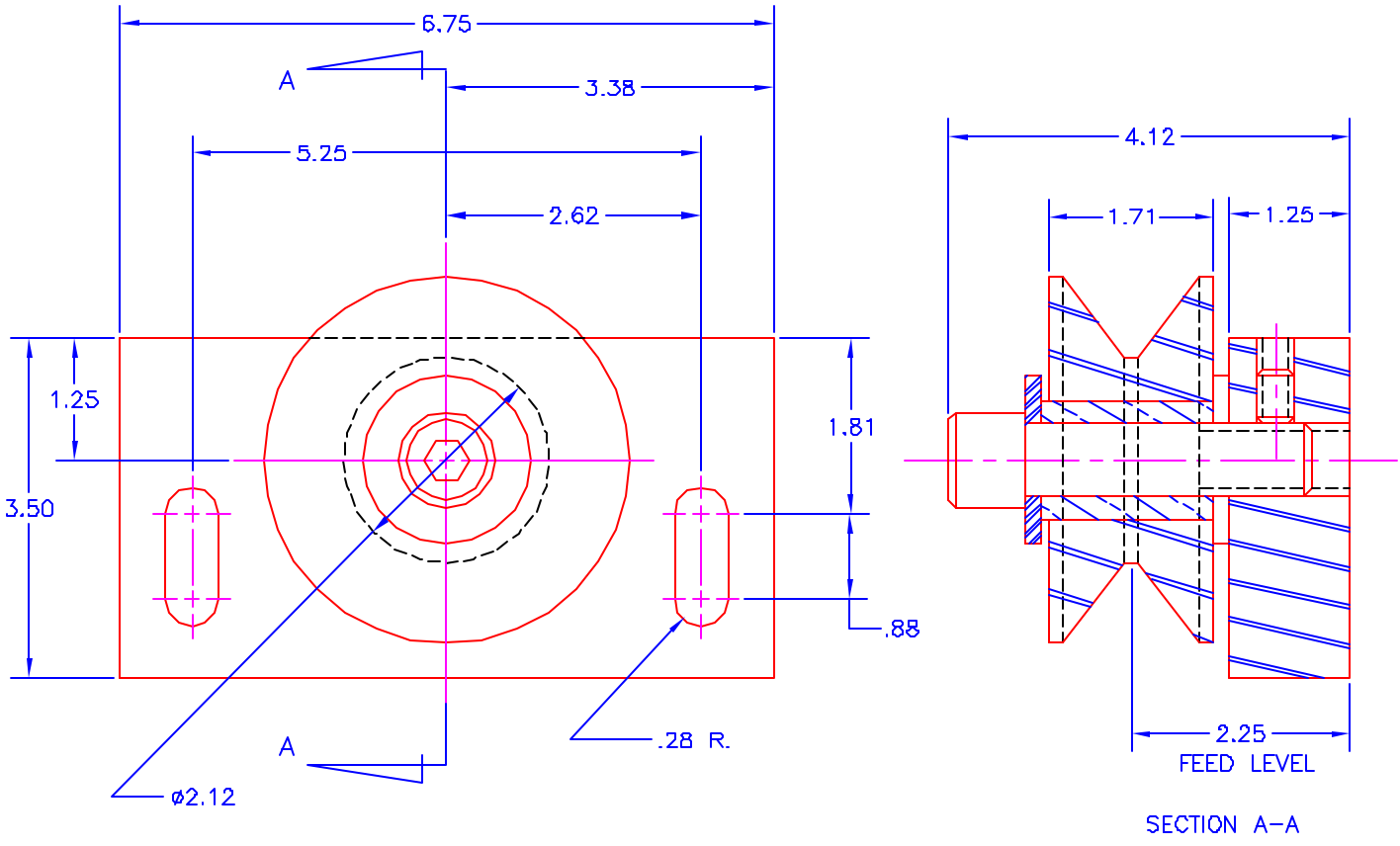


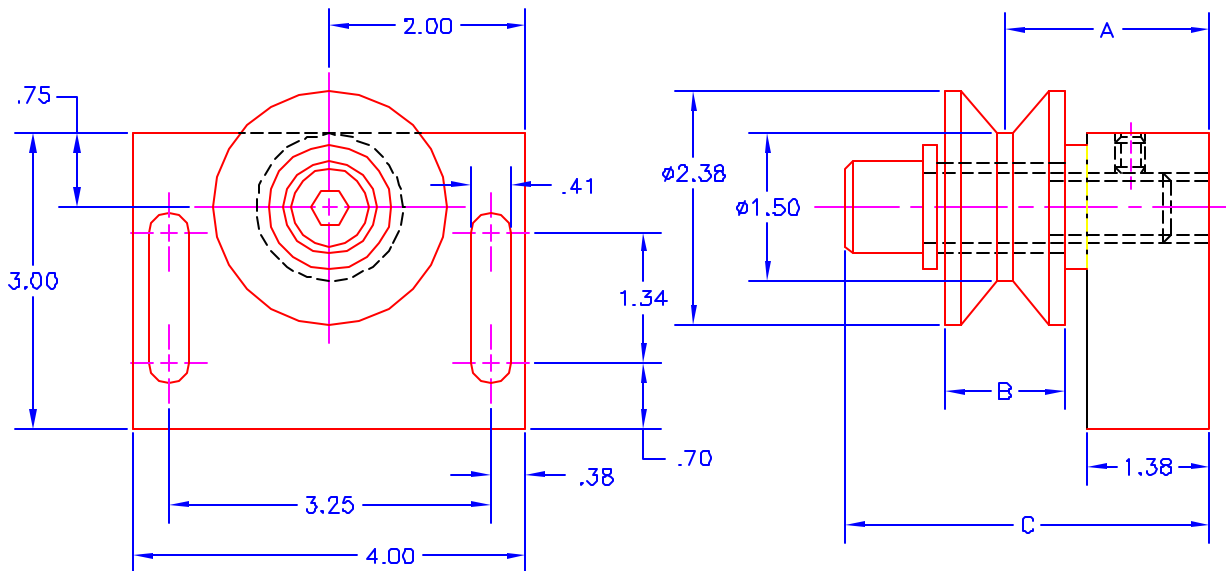
ROLLER STOCK GUIDES

GUIDES COIL INTO BLANK DIE AREA

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JOB/CD NO.	REF. NO.
J-86085	SD-60011-2



JOB/CD NO.	REF. NO.	A	B	C
J-86123	SD-60023	2.18	1.21	3.56
J-86124	—————	2.44	1.71	3.88