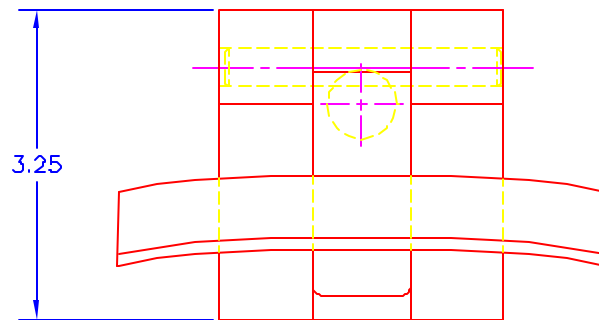
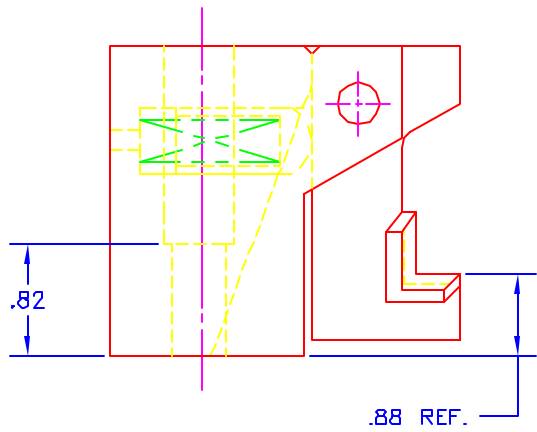
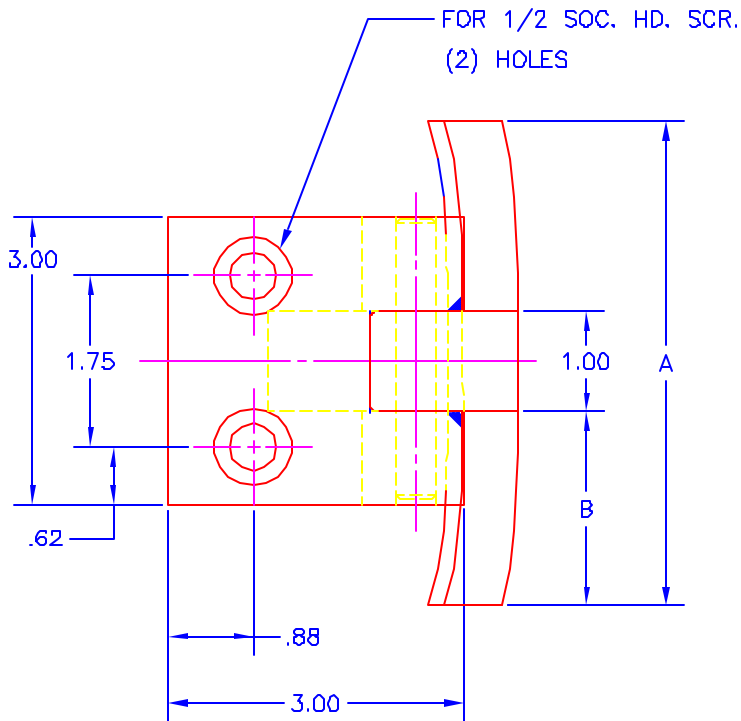


LAST BLANK SUPPORT

PRINTED COPY IS
UNCONTROLLED

THIS DETAIL IS USED ON CUT OFF DIES TO SUPPORT THE BLANK, ONE SUPPORT EACH SIDE OF COIL. SUPPORT ARMS SWING AWAY FROM SIDE OF COIL TO ALLOW BLANK TO SHED AWAY FROM DIE.



JOLICO NO.	OLD "J" NO.	REF. NO.	REF. NO.	A	B
J-59801	J-9801	DH3-0101	BS-5	5.0	2.0
J-59802	J-9802	DH3-0102	BS-10	10.0	4.5
J-59803	J-9803	DH3-0102	BS-15	15.0	7.0